

TECHNICAL DATA SHEET

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Version: 2.2

Product Name: Trifilon Revo1042

Trifilon Revo®1042

Art nr: Revo1042-10459-1

Natural Fibers Reinforced Polypropylene

Product Description

Trifilon Revo1042 is a natural fibers reinforced biocomposite engineered for injection moulding using recycled polypropylene from post-industrial processes. This biocomposite is a sustainable replacement for conventional polypropylene compounds.

Status: Commercially available

Typical Applications: Consumer Products, Home appliances, Office Supplies

Processing Method: Injection Molding

Attributes: Good Stiffness, Strength, Recycled, Biocomposite, Natural fibers

Colour: Natural light beige, non-visible natural fibers

Compliant: REACH and RoHS

Physical properties	Values	Units	Method
Density Melt flow index, MFI (230°C/2.16 kg) Molding Shrinkage, with flow Molding Shrinkage, across flow	1.02 9 1.5 1.6	g/cm3 g/10min % %	ISO 1183 ISO 1133 ISO 294-4 ISO 294-4
Mechanical properties	Values	Units	Method
Tensile Modulus	2680	MPa	ISO 527-2

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Tensile Modulus	2680	MPa	ISO 527-2
Tensile Stress at Yield	33.5	MPa	ISO 527-2
Tensile Strain at Yield	4.84	%	ISO 527-2
Tensile Stress at Break	33	MPa	ISO 527-2
Tensile Strain at Break	12	%	ISO 527-2
Charpy Impact Strength Notched (20°C)	6.72	kJ/m²	ISO 179/1eU*
Charpy Impact Strength Unnotched (20°C)	31.48	kJ/m²	ISO 179/1eU*
Charpy Impact Strength Unnotched (-20°C)	6.72	kJ/m²	ISO 179/1eU*

Thermal properties	Values	Units	Method
Heat Deflection Temperature (1,8 MPa)	74	°C	ISO 75-2/A
Heat Deflection Temperature (0,45 MPa)	133	°C	ISO 75-2/B

 $\underline{\textbf{Note}} : \text{spiral mould Trifilon internal test shows only 5.7\% lower flowability of material at 205°C/2000 bar compared to standard PP material with MFI of 15 g/10 min (230°C/2.16 kg)$

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^{*}Modified procedure according to ISO 179/1eU